

OUR BUSINESS SECTORS:

- MEASURING AND AGEING MACHINES
- ASSEMBLY AND MACHINING EQUIPMENT
- SUBCONTRACTING
- **AUTOMATION UNITS**

Indenting machine

INDENTING MACHINE FOR CANNON-PINIONS









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■ ASSEMBLY AND MACHINING EQUIPMENT

Indenting machine



Equipement

• This equipment is used to adjust cannon-pinion on center-arbor by deformation. This automatic or semi-automatic work station replaces former manual or semi-manual work techniques.

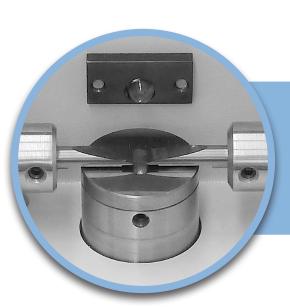
■ Interface software

• Software interface developed for this equipment allows to efficiently and easily adjust height and depth of indenting. It also allows to analyse deformation of the material with a force/position curve.

Height of indenting

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• Height of indenting is adjustable and motorised.



Force sensor

The operation is made by two perfectly aligned carbide blades. A 500 N force sensor ensures indenting force and penetration quality into cannon-pinion.

Repeatability

• This equipment offers quality and precision, and also repeatability of indenting.



■ Simplicity of use

• This machine stands out by its simplicity of use and ease of devices loading.



Technical data

Sensor capacity from 0 to 500 N

Repeatability +/- 2 μ

Positioning precision Z Axis 0,01 mm

Dimensions 500 x 340 x 216 (l x d x h)

Weight 31 kg

